

PATENT APPLICATION  
Attorney Docket: 1315-32

## TROUSER PRESS/IRONING BOARD

### CROSS-REFERENCE TO RELATED APPLICATIONS

5 The present application claims the benefit of and priority to International Application No. PCT/GB2003/005522, filed on December 17, 2003, which claims the benefit of and priority to GB Application No. 0300631.9, filed January 10, 2003, the entire contents of each of which being incorporated herein by reference.

### BACKGROUND

10 *Technical Field*

This invention relates to an apparatus or assembly that can be used as a trouser press but is capable of conversion for use as an ironing board.

*Discussion of Related Art*

15 Trouser presses in which a pair of trousers can be sandwiched and clamped between a heated pad and a pressure plate are known. Ironing boards on which garments can be ironed are also known. However, this requires two separate pieces of equipment so there is a need for an apparatus that combines both of these functions into a single assembly.

20 It is also quite difficult to correctly position a pair of trousers in a conventional trouser press so that the creases are straight and in the correct place.

It is therefore desirable to have a pressing apparatus that enables a pair of trousers or other garment to be positioned more easily prior to being pressed.

Various ironing board and trouser press assemblies are known which seek to combine both ironing and pressing operations into a single unit. For example,

5 Patent Abstracts of Japan, vol. 181, no. 98 (C-1187), and JP 06 000300 disclose a combined trouser press and ironing board assembly comprising a heatable pad against which a surface of a pressure plate is clampable in a first position to sandwich a garment to be pressed therebetween, the pressure plate being mounted by means that allow said plate to be moved relative to the heatable pad into a

10 second ironing position in which the pressure plate extends laterally outwardly relative to the heatable pad and the surface thereof which was facing the heatable pad in said first position now provides the surface on which a garment can be placed for ironing. EP 0 328 727 A, US 2002/0095827, GB 926 388 A and US 5 290 998 A also disclose combined ironing board and trouser press assemblies.

15 **SUMMARY**

The present invention is characterised in that the means which allow the pressure plate to move relative to the heatable pad are operable to cause said plate to slide between said first and second positions

Preferably, the assembly includes a body housing the heatable pad and the

20 pressure plate, one end of said pressure plate being pivotally attached to the body whereby said plate can pivot about said one end towards and away from the heatable pad. In a preferred embodiment, the assembly includes a slide member at

said end of the pressure plate and guide means adjacent to the heatable pad, the slide member and the guide means co-operating such that the slide member slides along the guide means when the pressure plate is moved into its second ironing position. Conveniently, the guide means comprise a slot or channel along each 5 side edge of the heatable pad in which the slide member is located.

Preferably, a support leg extends between the pressure plate and the body to support the pressure plate in said second ironing position. Conveniently, one end of said leg is pivotally attached to the body adjacent the base thereof, the opposite end of said leg being mounted on the pressure plate so as to be longitudinally 10 slidable therealong.

A secondary stay is preferably pivotally attached at one end to the support leg intermediate the opposite ends thereof, the other end having a foot thereon, the secondary stay being received in a recess in the support leg. In a preferred embodiment, a secondary linking member extends between the housing and the 15 stay.

Preferably, a mechanism is included to assist a user move the pressure plate into the second position, wherein the mechanism includes a spring in the support leg having one end attached to the leg and the other end attached to the pressure plate via a flexible cord, the spring being held in tension by the cord when the 20 pressure plate is in its first position such that, as the pressure plate is moved into its second position, the tension in the spring gradually reduces and helps the user draw the pressure plate into said second position.

The pressure plate is preferably hollow with apertures in the surface on which garments are to be ironed, the hollow pressure plate communicating with extractor means housed in the body operable to draw steam generated during ironing away from the pressure plate. Conveniently, the extractor means comprises  
5 a fan connected by ducting to the hollow interior of the pressure plate when said plate is in its second ironing position.

A preferred embodiment includes a base plate on which to place the sole plate of the iron in a stowed position, the base plate having holes therein through which steam generated by the iron is drawn into the duct when the fan is in  
10 operation. Conveniently a valve member is included in the duct movable between a first position in which steam is drawn only from the pressure plate into the duct by the fan and a second position in which the steam is drawn only from the iron through the base plate into the duct by the fan, the valve member moving into said second position when the iron is placed on the base plate.

15 The extractor means advantageously includes a condenser unit to remove liquid from steam drawn out of the pressure plate by the extractor fan. Preferably, a water reservoir is housed within the body to collect condensate from the condenser unit.

Preferably, a pressurised steam boiler is housed within the body, said boiler  
20 being connected to a steam outlet to which a steam iron or brush can be connected. In the preferred embodiment, a duct connects the boiler with the water reservoir so that water can be fed thereto.

In one embodiment, the assembly includes a base plate on which to place the sole plate of the iron in a stowed position, the base plate having holes therein through which steam generated by the iron is drawn into the duct when the fan is in operation.

5 Preferably, the body has a pair of wheels rotatably mounted thereon. However, the assembly can also or alternatively include means for permanently mounting it on a vertical surface such as a wall.

In a preferred embodiment, the assembly includes a mechanism to assist a user move the pressure plate into the second position. Preferably, the mechanism 10 includes a spring in the support leg having one end attached to the leg and the other end attached to the pressure plate via a flexible cord, the spring being held in tension by the cord when the pressure plate is in its first position such that, as the pressure plate is moved into its second position, the tension in the spring gradually reduces and helps the user draw the pressure plate into said second position.

15 **DETAILED DESCRIPTION OF THE DRAWINGS**

A preferred embodiment of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

FIGURE 1 is a front perspective view of a combined trouser press and ironing board of the present invention in its closed position;

20 FIGURE 2 is a rear view of the assembly shown in Figure 1;

FIGURE 3 shows the assembly of Figure 1 in a first configuration for use as a trouser press;

FIGURE 4 shows the assembly of Figures 1-3 in a second configuration for use as an ironing board;

5 FIGURE 5 is a schematic cross sectional view of the assembly shown in Figures 1-4;

FIGURE 6 is a perspective view of a top portion of a second embodiment of a combined trouser press and ironing board according to the invention;

10 FIGURE 7A and 7B are side sectional views of a top portion of the combined trouser press and ironing board shown in Figure 6 showing first and second positions of a valve member for drawing steam away from the pressure plate it is second ironing position when the iron is removed from a base plate and, from the base plate when the iron is stowed, respectively;

15 FIGURE 8A is a side sectional view of the assembly shown in Figure 6 and 7 with the pressure plate in its clamped position against the heatable pad;

FIGURE 8B and 8C show the same side sectional view of Figure 8A with the pressure plate partially and fully pivoted away from the heatable pad and the stay in its supporting position;

20 FIGURE 8D is an underside perspective view of the assembly shown in Figure 8A;

FIGURE 8E is another side sectional view of the assembly shown in Figure 8 with the pressure plate in its second ironing position;

FIGURE 9A is the same as Figure 8C except that only a portion of the leg is shown in section so that the mechanism for assisting a user to move the pressure plate from its first to its second ironing position can be seen; and

FIGURE 9B is a perspective view of part of the assembly shown in Figures 8 and 9 with a portion of the pressure plate removed so that the mechanism for assisting a user to move the pressure plate from its first to its second ironing position can be seen.

**10 DETAILED DESCRIPTION OF EMBODIMENTS**

Referring to the drawings, there is shown a combined trouser press and ironing board apparatus/assembly comprising a moulded plastics body 1 having a top portion formed into a carrying handle 2. An iron 3 is stored in a cavity 2a formed in the top portion of the body 1.

**15** The front of the assembly includes a pressure plate 4 that is hingedly attached at its base to the body 1 by means of a hinge assembly so that the pressure plate 4 can be pivoted outwardly away from the body 1 to provide access to heatable pad 14 as shown in Figure 3. This allows a pair of trousers to be inserted between the pressure plate 4 and the heatable pad 14 so that the assembly **20** can be used as a trouser press in this first configuration.

A stay 9 on one side of the body 1 limits pivotal movement of the pressure plate 4 away from the pad 14 and a pair of catches 8 on either side of the body 1 retain the pressure plate 4 in its closed position shown in Figure 1.

A support leg 6 is mounted to the outside of the pressure plate 4 and

5 includes a stay 5 pivotally attached thereto at 5b. Referring to Figure 5, it can be seen that the bottom of leg 6 is attached at its base to the body 1 by means of pivot 6a and to the underside of the pressure plate 4 by means of a captive pin 6c slidably retained in a slot 4d extending along a part of the length of the pressure plate 4. The stay 5 has a stabiliser foot 5a pivotally attached to one end thereof,

10 the opposite end being pivotally attached at 5b to the leg 6. The stay 5 is normally spring biased into its open position shown in Figure 5 by spring means (not shown) and is retained in its stored position in a recess in the pressure plate 14 by means of a catch (not shown) releasable when button 11 at the distal end of said plate is depressed or when the pressure plate is pivoted forward from the position

15 shown in Figure 1 to the position shown in Figure 3.

The free end of the pressure plate 14 has a handle 10 formed thereon on which the release button 11 for leg 6 is located.

A pair of wheels 7 is rotatably mounted to the base of the body to render the assembly mobile.

20 It will be noted from Figure 5 that a novel feature of the assembly of the invention is the way in which the pressure plate 4 can be moved from its first trouser pressing position shown in Figures 1 and 3 to its second ironing position

shown in Figure 5. This is achieved by mounting the end of the plate 4 which is attached to the bottom of the body 1 to be slidably movable up the body until it reaches the position shown in Figures 4 and 5 where it extends laterally outwardly from the body 1 generally normal thereto. Plate 4 has a pair of pins or slide members (not shown) which extend laterally from each side of its base and are captively mounted to slide in a slot or channel 15 extending along either side edge of the plate 4 (see Figure 3).

To convert the assembly from its trouser press mode shown in Figure 3 to its ironing mode shown in Figures 4 and 5, the user releases the stay 9 from its position shown in Figure 3 and then pulls the handle 10 horizontally outwardly and upwardly. This causes the hinge pins at the base of the plate 4 to slide upwardly in the slots 15 in the direction of arrow A thereby allowing the plate 4 to move upwardly and outwardly until the hinge pins reach the top end of the slots 15. The plate 4 would then be in its horizontal position shown in Figures 4 and 5 ready to be used as an ironing board.

Other features of the preferred trouser press/ironing board assembly shown in the drawings will now be described with reference to Figure 5. First of all, it should be noted that the pressure plate 4, which also forms the ironing board, has a hollow interior 25 and its top surface 4a has a series of holes 4e formed therein for reasons that will be explained hereafter.

The body 1 houses a condenser 22 connected by a duct 22a to an inlet port 22b located at the top of the body 1 opposite the base of the pressure plate 4 when

it is in its raised ironing position. A water outlet duct 22c extends from the bottom of the condenser 22 and discharges condensate into a reservoir 20 located beneath it in the base of the body 1. The condenser 22 has an air outlet 13 with a fan 23 mounted therein.

5           Steam iron 3 is connected by flexible tube 21b to steam boiler 21 mounted in the body 1, the steam boiler drawing water from reservoir 20 via inlet duct 21a. The boiler 21 has an electrical heater (not shown) of known type therein. Electrical power to the assembly and the various electrical components therein is provided by retractable power cable 12 located in the base thereof.

10          The heatable pad 14 is of known type and comprises a planar surface with heating elements therein so no further description thereof will be given here.

The operation of the combined trouser press and ironing board assembly just described is as follows. If the assembly is to be used as a trouser press, the user will release the side catches 8 and pivot the pressure plate 4 outwardly about 15 the bottom thereof into the position shown in Figure 3. The stay 9 would then be lowered into position to restrict further outward pivotal movement. The user can then insert the garment to be pressed (usually a pair of trousers) into the assembly between the heatable pad 14 and the pressure plate 4. The pressure plate 4 is then pivoted towards the heatable pad 4 until it reaches its trouser pressing position 20 shown in Figure 1 and the side catches 8 are then re-engaged to retain the plate 4 firmly against the pad 14 and sandwich the garment therebetween. A switch on control panel 24 can then be activated to switch on the heaters in the pad 4, said

heaters being thermostatically and time controlled and including a safety cut-out in known manner. Once the trouser-pressing phase is complete after a preselected time, the heaters are automatically switched off and a light on the control panel 24 illuminates to show that the cycle is complete. Alternatively, an audio signal such as a buzzer can be used. The user then releases the side catches 8 and pulls the pressure plate 4 outwardly using the handle 10, pivotal outward movement being limited by the stay 9. The pressed garment can then be removed.

If the user now wants to iron a garment, the stay 9 needs to be released from engagement with plate 14 and the user then pulls outwardly and upwardly on the handle 10 at its distal end thereby causing the base of the pressure plate 4 to slide upwardly in the slots 15 on either side of the heatable pad 14 until it reaches the position shown in Figure 4. At the same time, the leg 6 will pivot outwardly in the direction of arrow B and pin 6c will slide along slot 4a in the underside of the plate 4 away from the handle 10 and towards the body 1 until it reaches the position shown in Figures 4 and 5 where it supports the plate 4 in a horizontal position. Pressing the button 11 then allows the stay 5 to spring out from the leg 6 and assume its position shown in Figures 4 and 5.

It should be noted that surface 4a of the pressure plate 4, which was originally facing the heatable pad 14, is now the top surface of the pressure plate and therefore the surface on which ironing can take place. A particular advantage of this arrangement is that trousers or another garment to be pressed can be placed on the pressure plate 4 whilst it is in its position ready for ironing and then the pressure plate 4 can be slid back into its trouser pressing orientation with the

trousers still on the pressure plate 4. Accurate positioning of the trousers so that creases are pressed into the trousers in the correct place is made significantly easier as the trousers are laid flat on the pressure plate 4. Furthermore, the user may want to pre-iron the trousers prior to pressing them and this can be achieved 5 without needing to re-position them ready for insertion into the press.

To maintain the trousers in position prior to pressing and whilst moving the pressure plate 4 from the ironing to the pressing position, the pressure plate 4 may be provided with a pair of retractable sliding arms 30 which each extend laterally from the pressure plate 4 adjacent to its uppermost edge, as shown in the second 10 embodiment of Figure 6. A clip 31 is mounted on the end of each arm comprising a pair of co-operating sprung jaws 32 into which may be inserted, for example, the waistband of a pair of trousers. These clips 31 stabilise the garment on the pressure plate 4 and prevent it from dropping when the plate 4 is pivoted into the pressing position or moved from its ironing to the pressing position. Preferably, 15 the arms 30 are sprung so that they pop out of the pressure plate 4, in the direction of arrow X in Figure 6, when released and retract against a bias provided by a spring (not shown) when pushed back into the pressure plate 4. The outer surface 33 of each clip 31 may be shaped so as to correspond to the contour of the pressure plate 4 so that they fit flush with the pressure plate 4 when not in use.

20 In use, garments to be ironed are placed on the top surface 4a of the pressure plate 4 after the pressure plate 4 has been moved into its ironing position, as shown in Figure 4 or 5, and ironed using a steam iron 3 that is supplied with steam from the boiler 21. Any steam, which passes through the garment, enters

the cavity 25 inside the pressure plate 4 through the holes 4c and is drawn by fan 23 through the inlet 22b and duct 22a into the condenser 22 where condensate is removed and fed by pipe 22a into reservoir 20. Air free of water vapour exits the body 1 via outlet 13.

5       The second embodiment illustrated in Figures 7A and 7B works in the same way except that the housing 1 includes a perforated base plate 34. The sole plate 35 of the iron 3 is placed on the base plate 34 to stow it when not in use. The perforations 36 in the base plate 34 are in communication with an extension 37 of the duct 22a that extends beneath the base plate 34 and joins the duct 22a. A  
10      rotatably mounted valve member 38 is mounted within the duct 22a in the region where the extension 37 joins the remainder of the duct 22a. The valve member 38 includes a trigger 39 that protrudes through the base plate 34 and a baffle 40a that depends into the duct 22a. The valve member 38 is sprung or weighted so that it assumes the position shown in Figure 7A when the iron 3 is removed from the  
15      base plate 34 so that the baffle 40 blocks the entrance to the extension 37 but allows steam drawn through the pressure plate 4 to pass through the duct 22a into the condenser 22 when the fan 23 is operational. However, when the iron 3 is placed on the base plate 34, its weight presses against the trigger 39 and causes the valve member 38 to rotate into the orientation shown in Figure 8 so that the baffle  
20      40a now blocks the path of the duct 22a from the pressure plate 4 and communicates the extension 37 with the remainder of the duct 22a. As can be seen from the arrows in Figure 7A, this arrangement ensures that any steam generated

by the iron 3 whilst it is placed on its base plate 34 is drawn away through the perforations 36 and into the condenser 22 via the duct 22a.

As described above in connection with the first embodiment, the support leg 6 includes a stay 5 pivotally attached thereto. In a modified arrangement shown in Figures 8A to 8E, the stay 5 and leg 6 are connected by a secondary linking member 40 pivotally attached to the housing 1 and the stay 5 at each end at lower and upper pivot points 41,42 respectively. The upper pivot point 42 is located in a short elongate slot 43 in the stay so that the upper pivot point 42 can slide in the slot 43 as the stay 5 pivots outwardly from its stowed position shown in Figure 8A to its extended position shown in Figure 8C. In a preferred arrangement, the stay 6 is sprung so that it automatically pops out from its stowed position in the leg 6 when the pressure plate 4 is moved from its position shown in Figure 8A to the position shown in Figure 8C. As the pressure plate 4 is supported in the position shown in Figure 8C by the stay 5, the stay 9 showed in Figure 3 is no longer required. However, clamping means for pressing the pressure plate 4 against the heatable pad when the pressure plate 4 is in the position shown in Figure 8A is still needed.

To move the pressure plate 4 from the open trouser press position illustrated in Figure 8C to the second ironing position shown in Figure 8E, the user has to lift and pull the pressure plate 4 so that the slide members on the pressure plate 4 slide upwardly along the channel 15 adjacent to the heatable pad 14 and the pin 6c slides along slot 4a in the underside of the pressure plate 4, as previously described with reference to Figures 4 and 5. Referring now to Figures 9A and 9B,

the assembly may include a pulley mechanism to assist the user in moving the pressure plate 4 from the first to the second position and back again. The mechanism includes a spring 44 disposed within the leg 6 having one lower end attached to a fixed point 45 on the leg 6. A flexible cord 46 having one end attached to the pin 6c at the top of the leg 6 and along which the pressure plate slides extends towards and loops through a ring 48 at the other end of the spring and runs back over the pin 6c. The end of the cord 46 extends substantially the length of the pressure plate and is connected to another fixed point 49 on the pressure plate 4. The spring 44 is held in tension by the cord 46 when the pressure plate 4 is in the position shown in Figure 8C.

Operation of the mechanism will now be described. When the pressure plate 4 is to be moved from the position shown in Figure 9A to the ironing position shown in Figure 8E, the user pulls and lifts the handle 10. During this movement, the distance between the pin 6c and the fixed-point 49 decreases. As it does so, the portion of the cord 46 extending between the fixed point 49 and the pin 6c shortens and thereby releases the tension in the spring 44 which relieves the user of at least a portion of the weight of the pressing plate 4. The spring 44 effectively helps to pull the board into the second ironing position.

When the board is to be returned to the position shown in Figure 8C from the ironing position shown in Figure 8D, the user lifts and pushes on the handle 10. As the pressure plate 4 slides back down, the spring 44 becomes tensioned once again and provides resistance against the movement of the pressure plate 4. The spring 44 can be selected to provide a resistance which is no greater than the

weight of the board so that the board feels "weightless" as it is moved between its first position and the ironing position and prevents the pressure plate 4 from dropping back into its first position under its own weight if it is released by the user during this movement.

5        It will be apparent that the present invention provides an assembly incorporating both a trouser press and an ironing board which is simple and easy to use and which can be converted between its pressing and ironing positions quickly and easily. As the surface on which garments are ironed also forms the pressure plate for the press which is clamped against a heatable pad, garments can  
10      be positioned on the pressure plate when it is in its ironing position and remain in place whilst it is moved into its pressing position.

## **IN THE CLAIMS**

What is claimed is:

1. A combined trouser press and ironing board assembly, comprising:

a heatable pad housed in a body;

5           a pressure plate, a surface of which is clampable against the heatable pad in a first position to sandwich a garment to be pressed therebetween, one end of the pressure plate being pivotally attached to the body to allow said plate to pivot about said one end towards and away from the heatable pad into a second position for ironing in which the pressure plate extends laterally outwardly relative to the  
10          heatable pad and the surface of the pressure plate, which was facing the heatable pad in said first position, now defines a surface on which a garment is placed for ironing;

a slide member disposed at said one end of the pressure plate; and

15          guide means in the body adjacent to the heatable pad, the slide member and guide means co-operating such that the slide member slides along the guide means when the pressure plate is moved relative to the heatable pad between said first and second positions.

2. An assembly as claimed in claim 1, wherein the assembly includes a body housing the heatable pad and the pressure plate, wherein one end of said

pressure plate is pivotally attached to the body whereby said plate can pivot about said one end towards and away from the heatable pad.

3. An assembly as claimed in claim 2, wherein the guide means are configured and adapted to allow said one end of the pressure plate to slide along 5 opposite side edges of the heatable pad so that the pressure plate is movable into said second ironing position.

4. An assembly as claimed in claim 3, wherein said guide means comprises a slot along each side edge of the heatable pad.

5. An assembly as claimed in claim 4, further comprising a support leg 10 extending between the pressure plate and the body to support the pressure plate in said second ironing position.

6. An assembly as claimed in claim 5, wherein one end of said support leg is pivotally attached to the body adjacent a base thereof, an opposite end of 15 said support leg being slidably mounted in an underside of the pressure plate in such a manner for longitudinal sliding therealong.

7. An assembly as claimed in claim 6, further comprising a secondary stay pivotally attached at one end to the support leg, intermediate the opposite ends thereof, the other end of the secondary stay having a foot thereon.

8. An assembly as claimed in claim 7, wherein said secondary stay is 20 received in a recess in the support leg.

9. An assembly as claimed in claim 8, wherein a secondary linking member extends between the housing and the stay.

10. An assembly as claimed in claim 9, comprising a mechanism for assisting a user to move the pressure plate into the second position.

5        11. An assembly according to claim 10, wherein the mechanism includes a spring in the support leg having one end attached to the support leg and the other end attached to the pressure plate via a flexible cord, the spring being held in tension by the cord when the pressure plate is in its first position such that, as the pressure plate is moved into the second position, the tension in the spring  
10 gradually reduces and helps the user draw the pressure plate into said second position.

12. An assembly as claimed in claim 11, wherein the pressure plate is hollow and includes a plurality of apertures in a surface on which garments are to be ironed.

15        13. An assembly as claimed in claim 12, wherein the hollow pressure plate communicates with extractor means housed in the body, the extractor means being operable to draw steam generated during ironing from the hollow interior of the pressure plate.

20        14. An assembly as claimed in claim 13, wherein the extractor means comprises a fan connected by ducting to the hollow interior of the pressure plate when said plate is in its second ironing position.

15. An assembly as claimed in claim 14, including a base plate on which to place a sole plate of an iron in a stowed position, the base plate having holes formed therein through which steam generated by the iron is drawn into a duct when the fan is in operation.

5        16. An assembly as claimed in claim 15, including a valve member in the duct, the valve being movable between a first position in which steam is drawn only from the pressure plate into the duct by the fan and a second position in which the steam is drawn only from the iron through the base plate into the duct by the fan, the valve member moving into said second position when the iron is  
10        placed on the base plate.

17. An assembly as claimed in claim 16, wherein the extractor means includes a condenser unit to remove liquid from steam drawn into the duct by the fan.

18. An assembly as claimed in claim 17, further comprising a water reservoir housed within the body to collect condensate from the condenser unit.  
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19. An assembly as claimed in claim 18, further comprising a pressurized steam boiler housed within the body, said boiler being connected to a steam outlet to which at least one of a steam iron and a brush is connected.

20. An assembly as claimed in claim 19, wherein a duct connects the  
20        water reservoir with the boiler.

21. An assembly according to claim 20, wherein the pressure plate includes a pair of laterally extending retractable arms having clips at the ends thereof for gripping garments placed on the pressure plate.

22. An assembly as claimed in claim 21, wherein the body has a pair of  
5 wheels rotatably mounted thereon.

23. An assembly as claimed in claim 22, wherein a retractable power cable is housed in the body.

## **ABSTRACT**

A combined trouser press and ironing board assembly is disclosed. It comprises a heatable pad against which a surface of a pressure plate is clampable in a first position to sandwich a garment to be pressed therebetween. The pressure plate is mounted by means which allow said plate to be moved relative to the heatable pad into a second ironing position in which the pressure plate extends laterally outwardly relative to the heatable pad so that the surface thereof which was facing the heatable pad in its first position now provides the surface on which a garment can be placed for ironing.

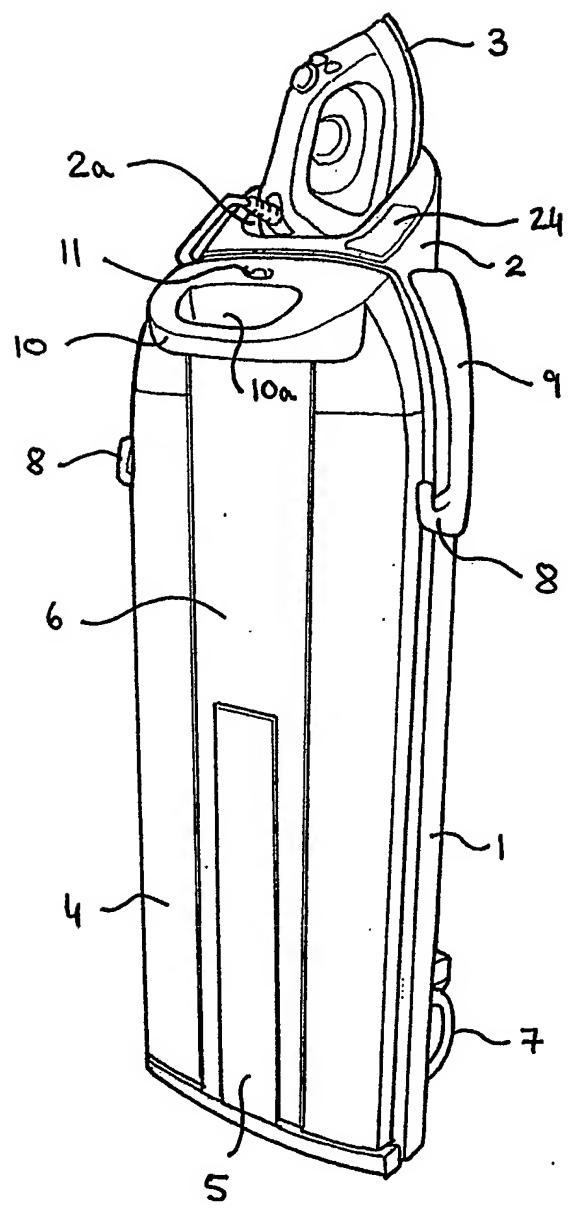


FIGURE 1

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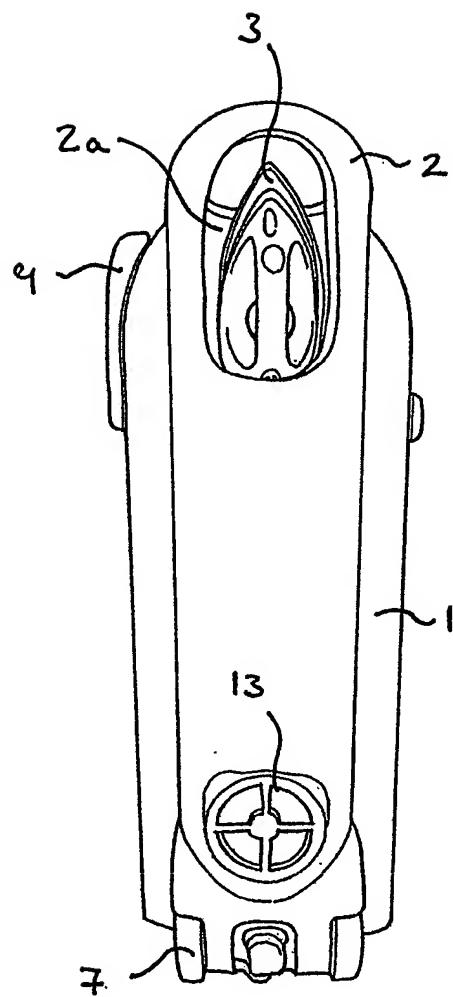


FIGURE 2

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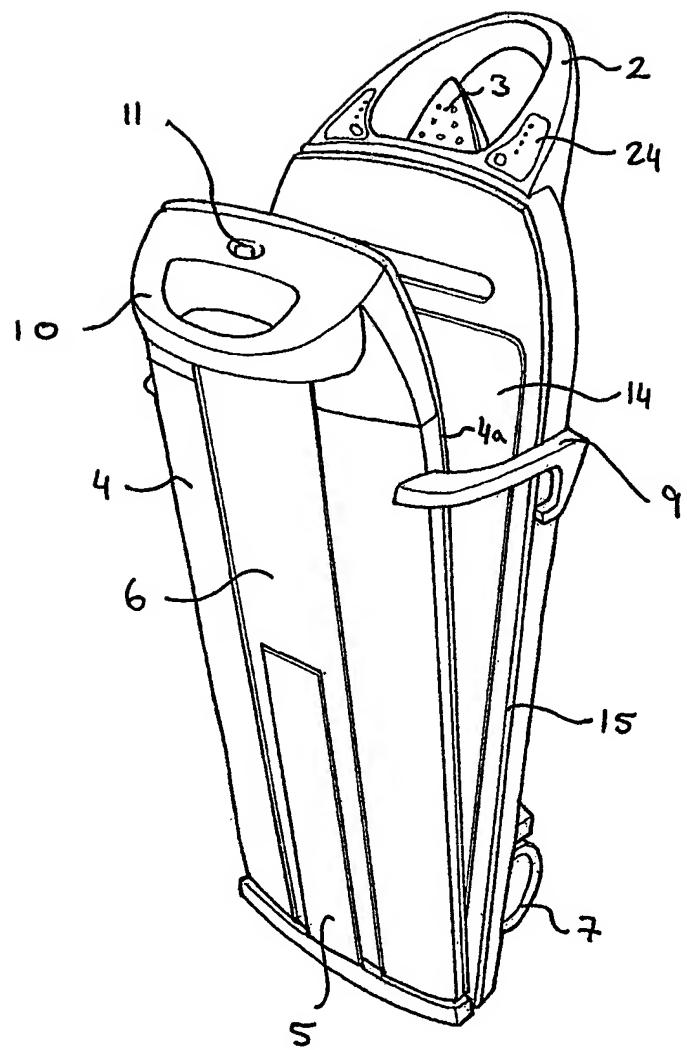


FIGURE 3

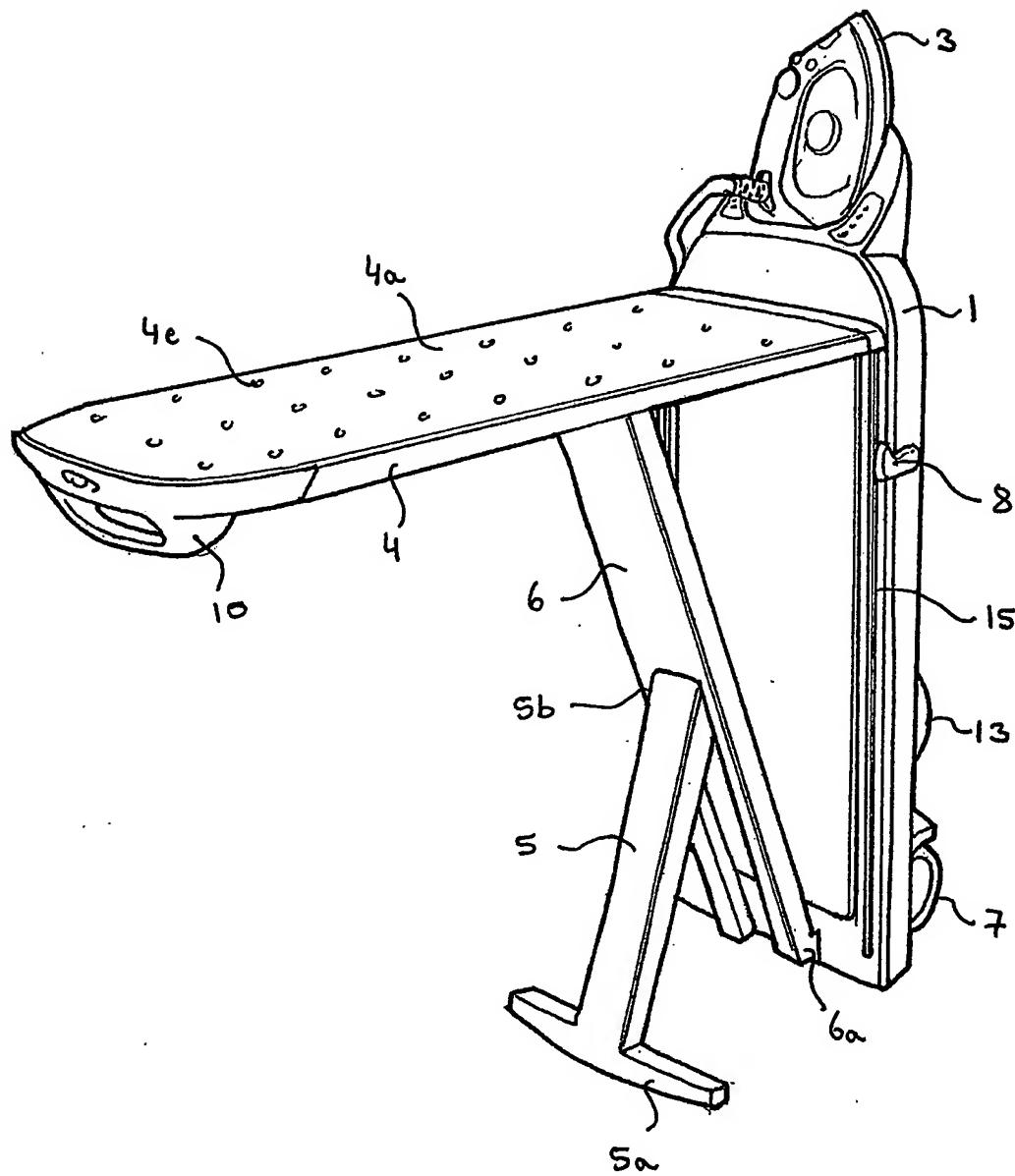
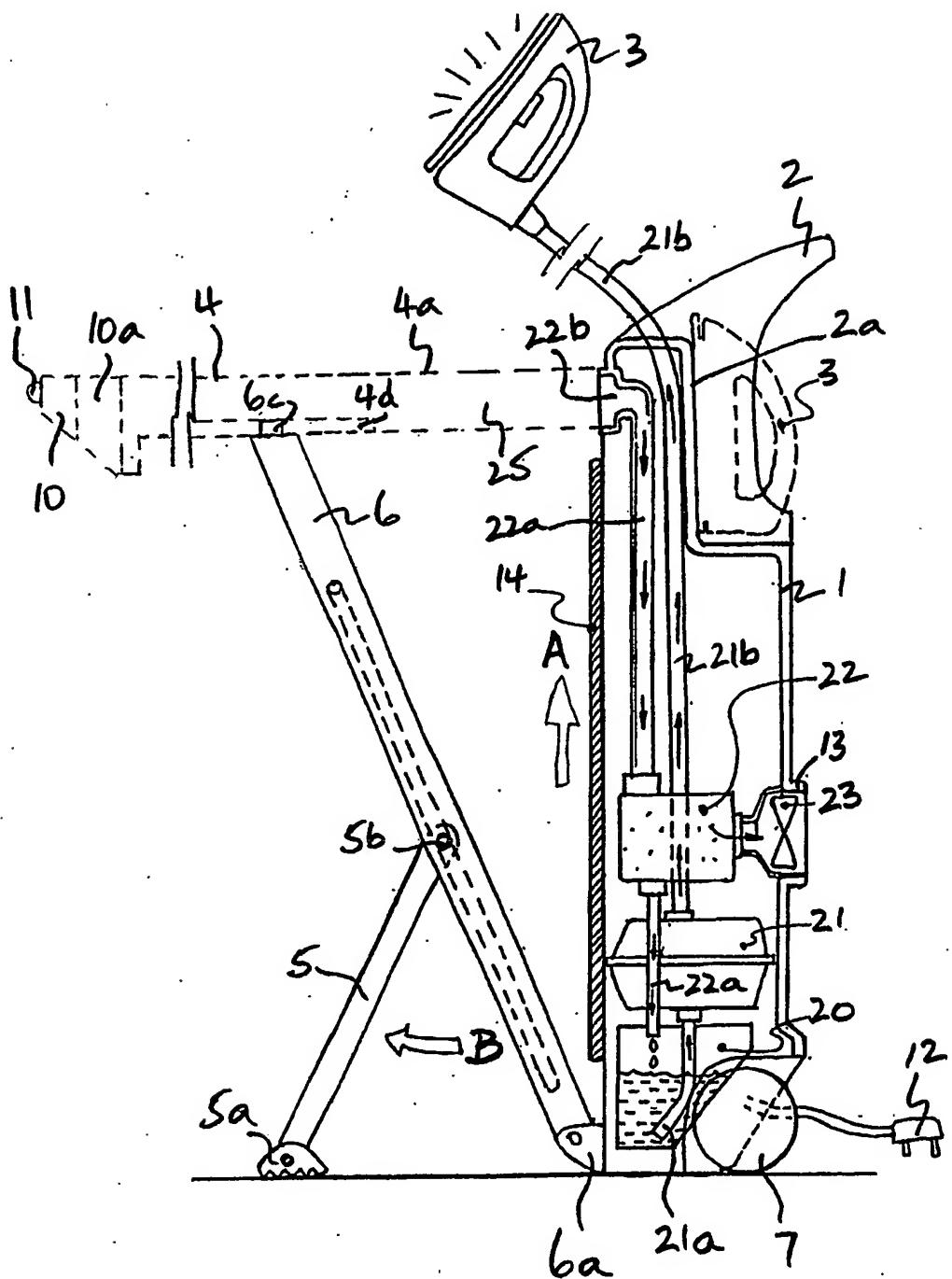


FIGURE 4

FIG 5

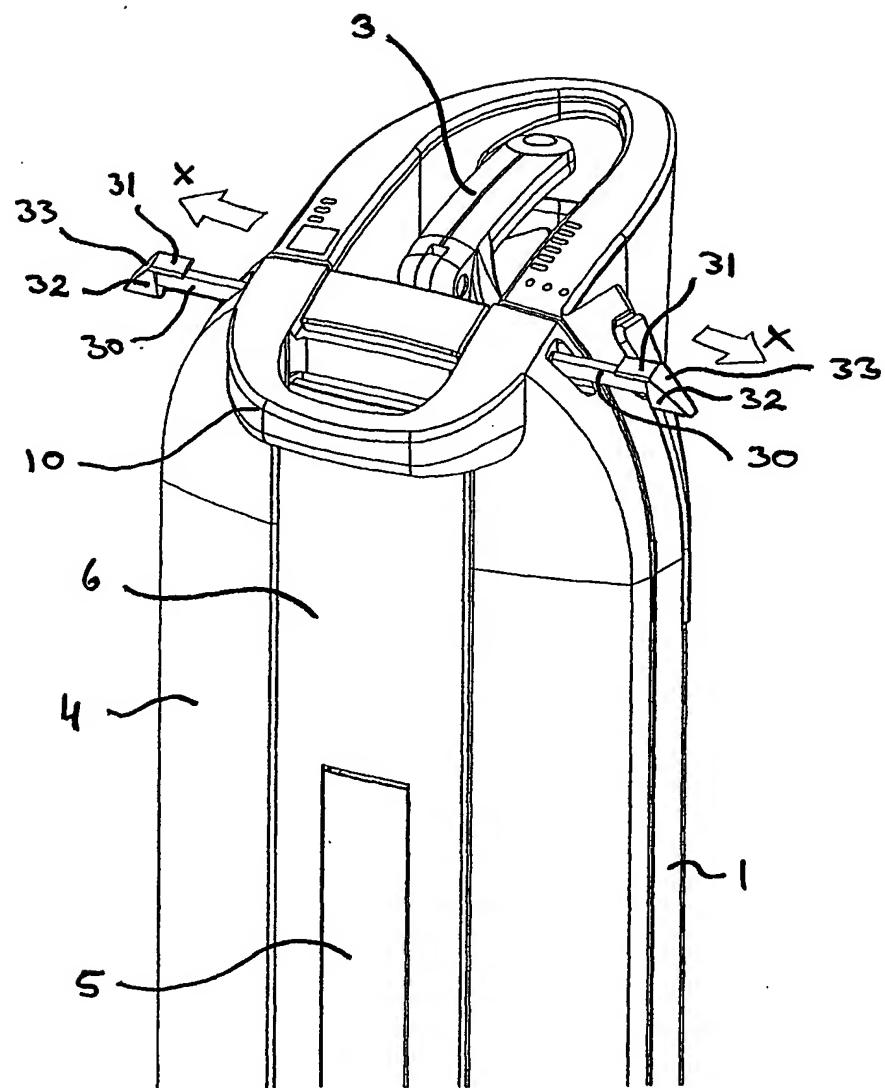


FIGURE 6

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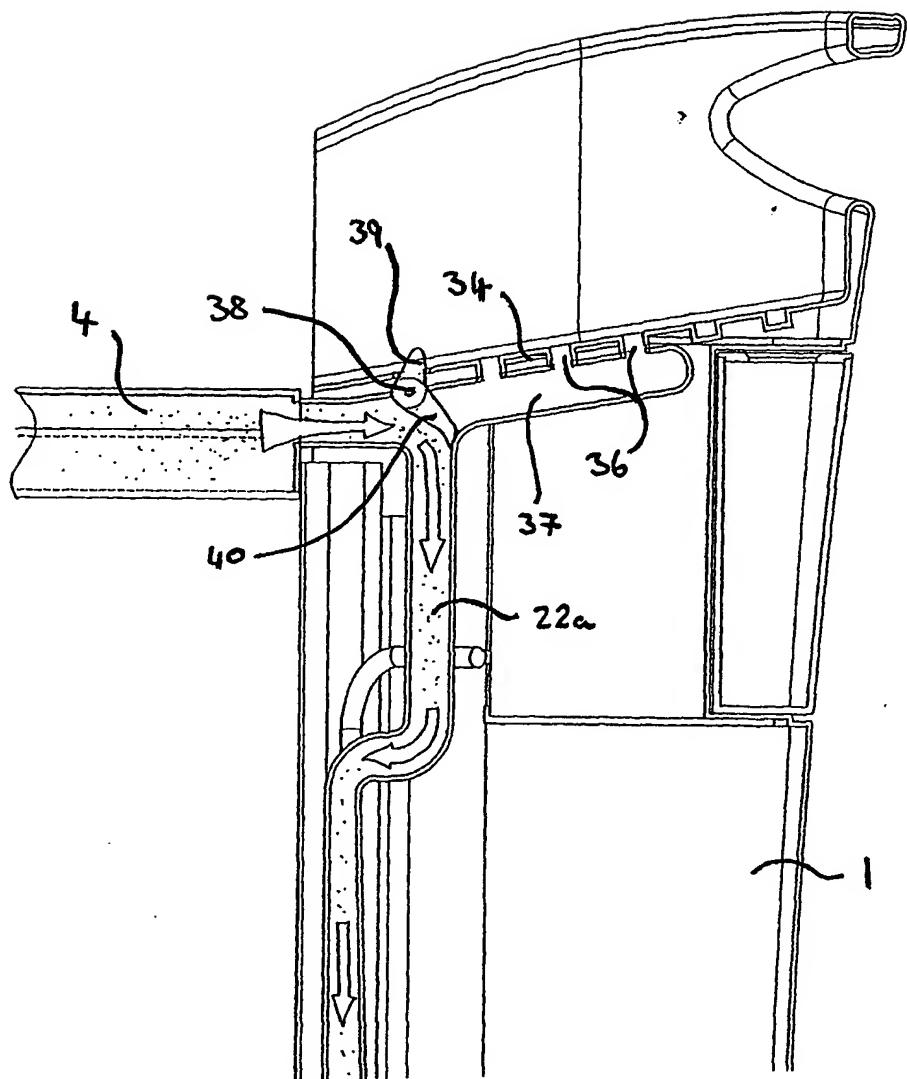


FIGURE 7A

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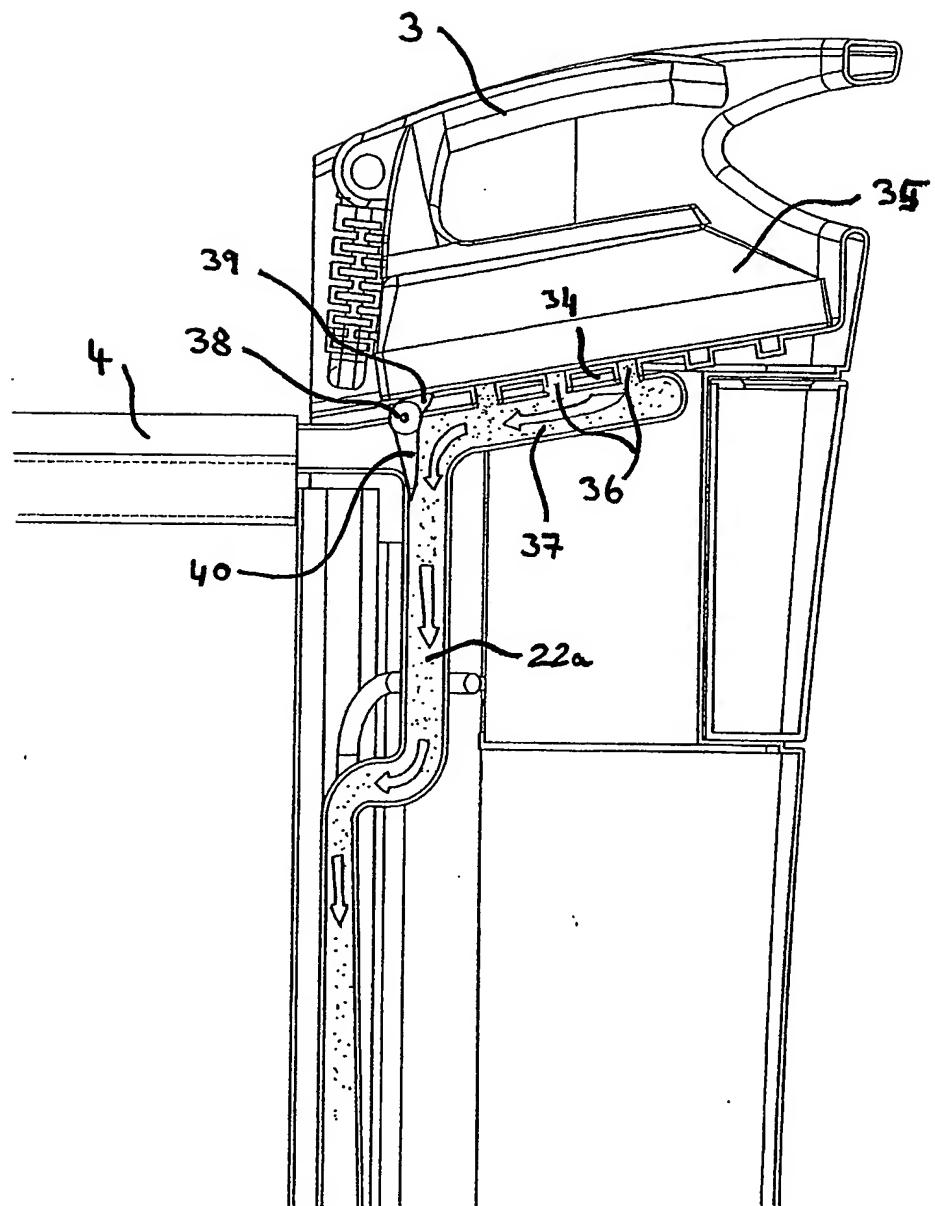


FIGURE 7B

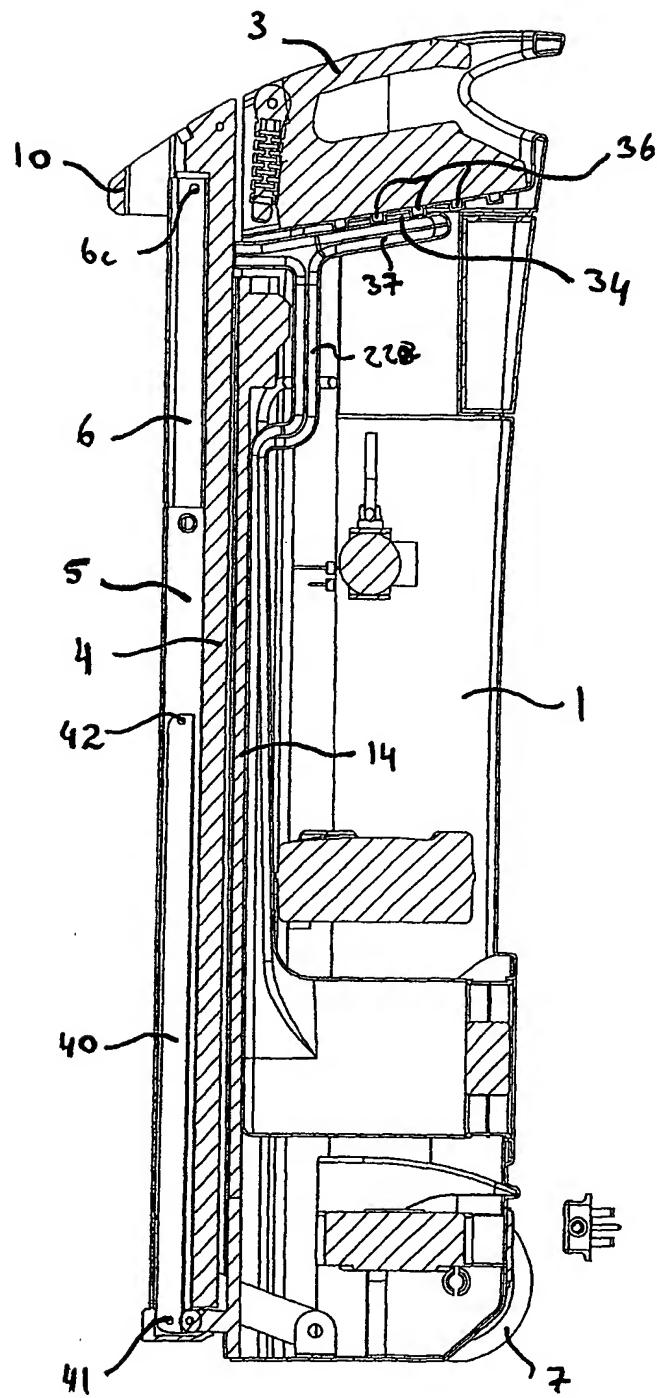


FIGURE 8.A

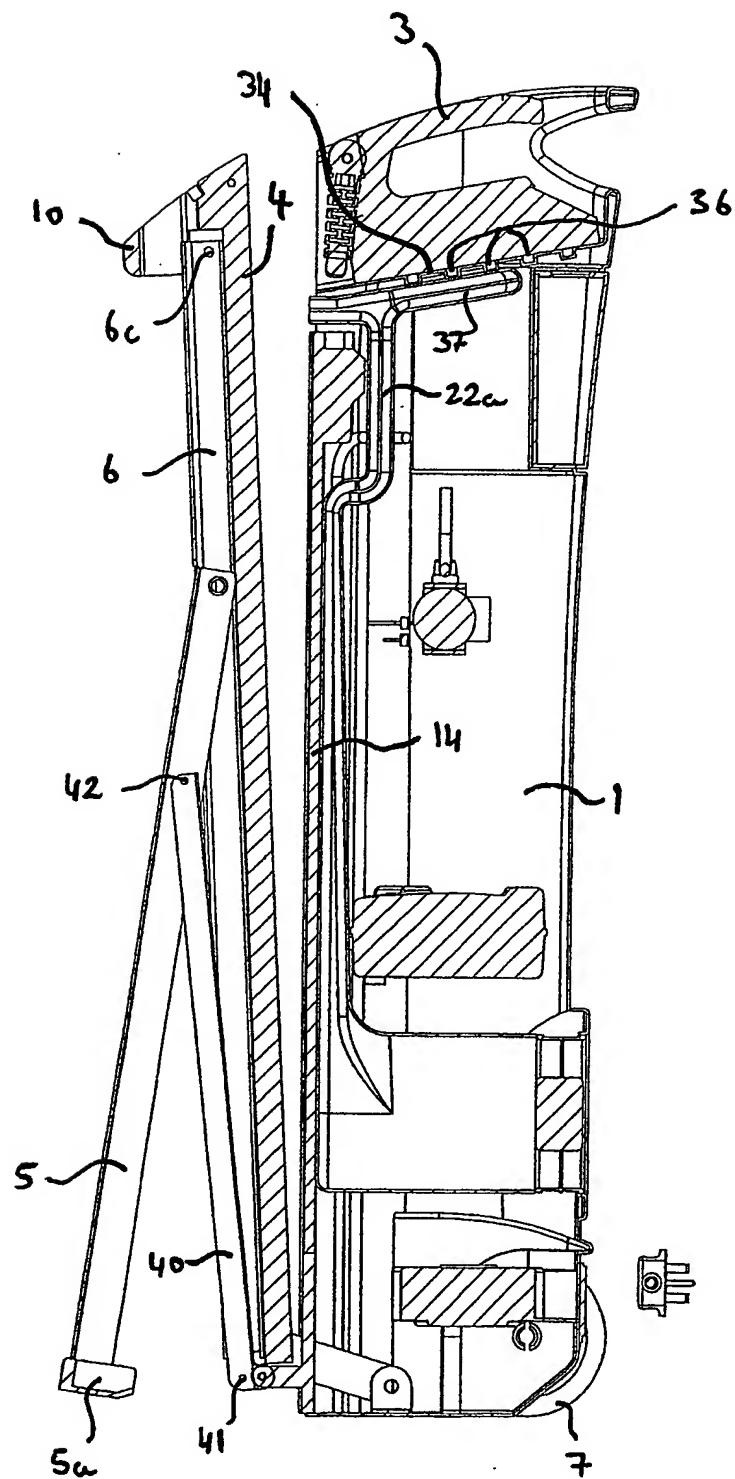


FIGURE 8B

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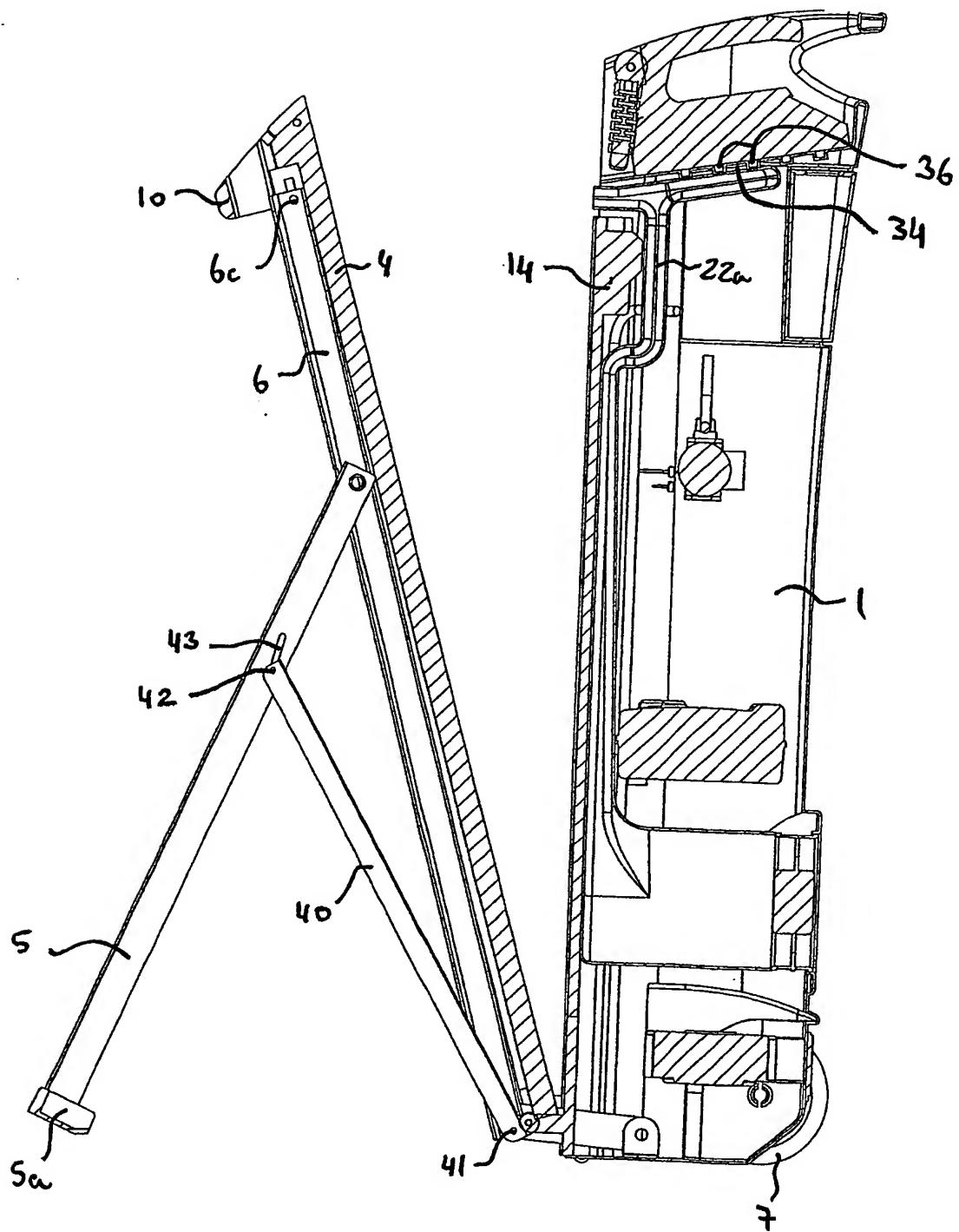
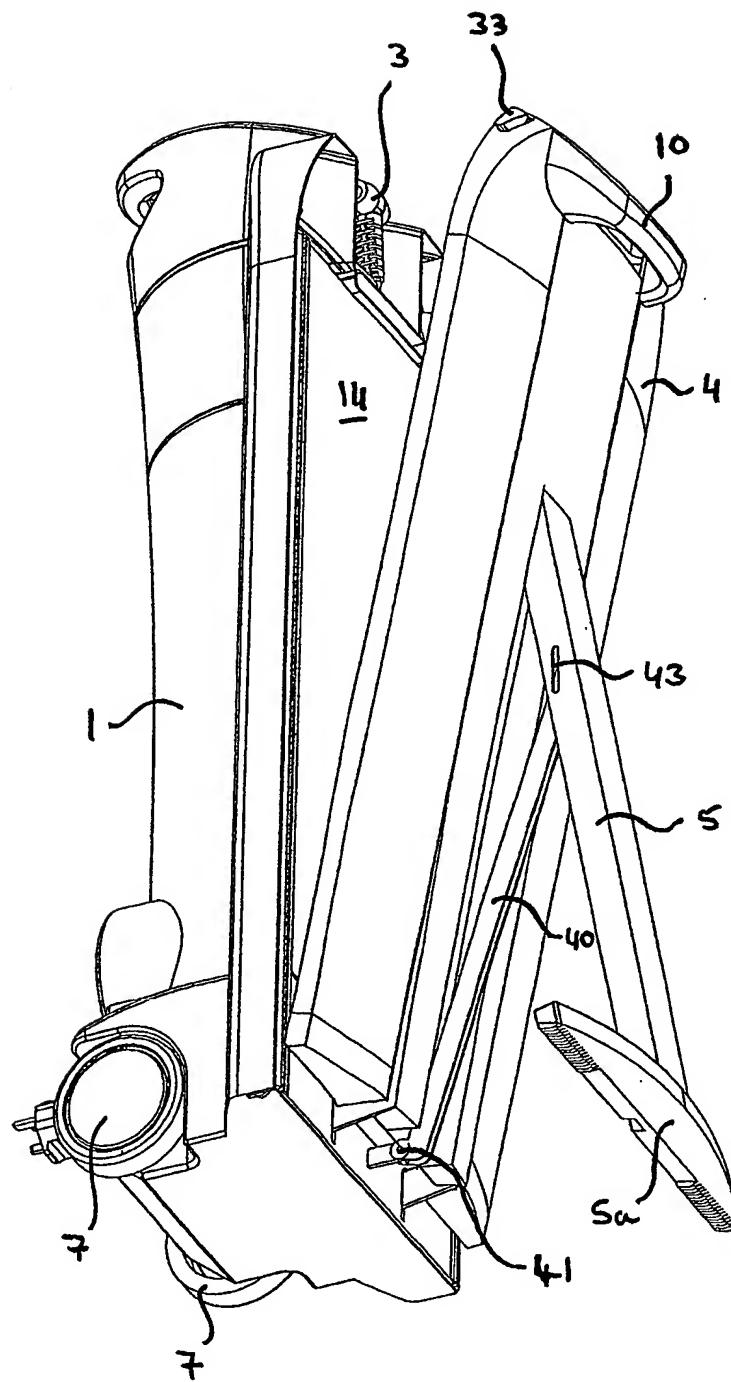


FIGURE 8C

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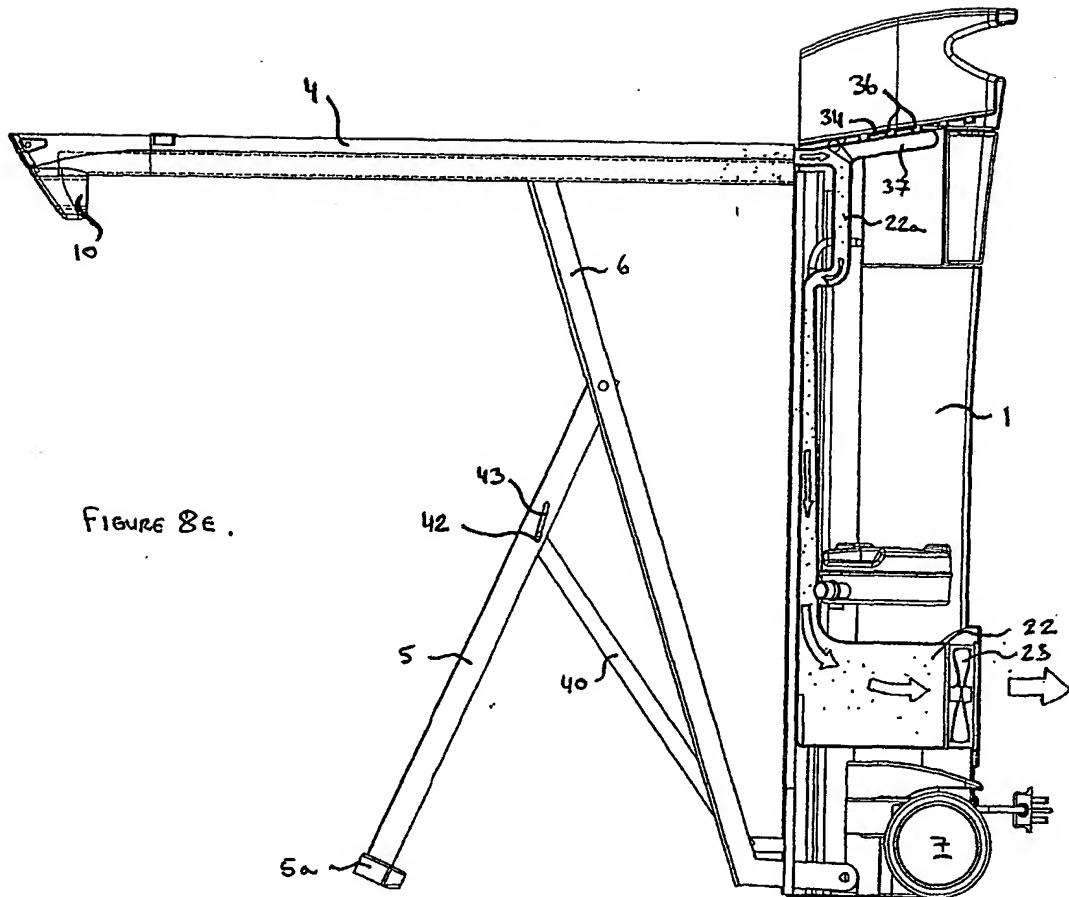


## Figure 8D

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FIGURE 8E.



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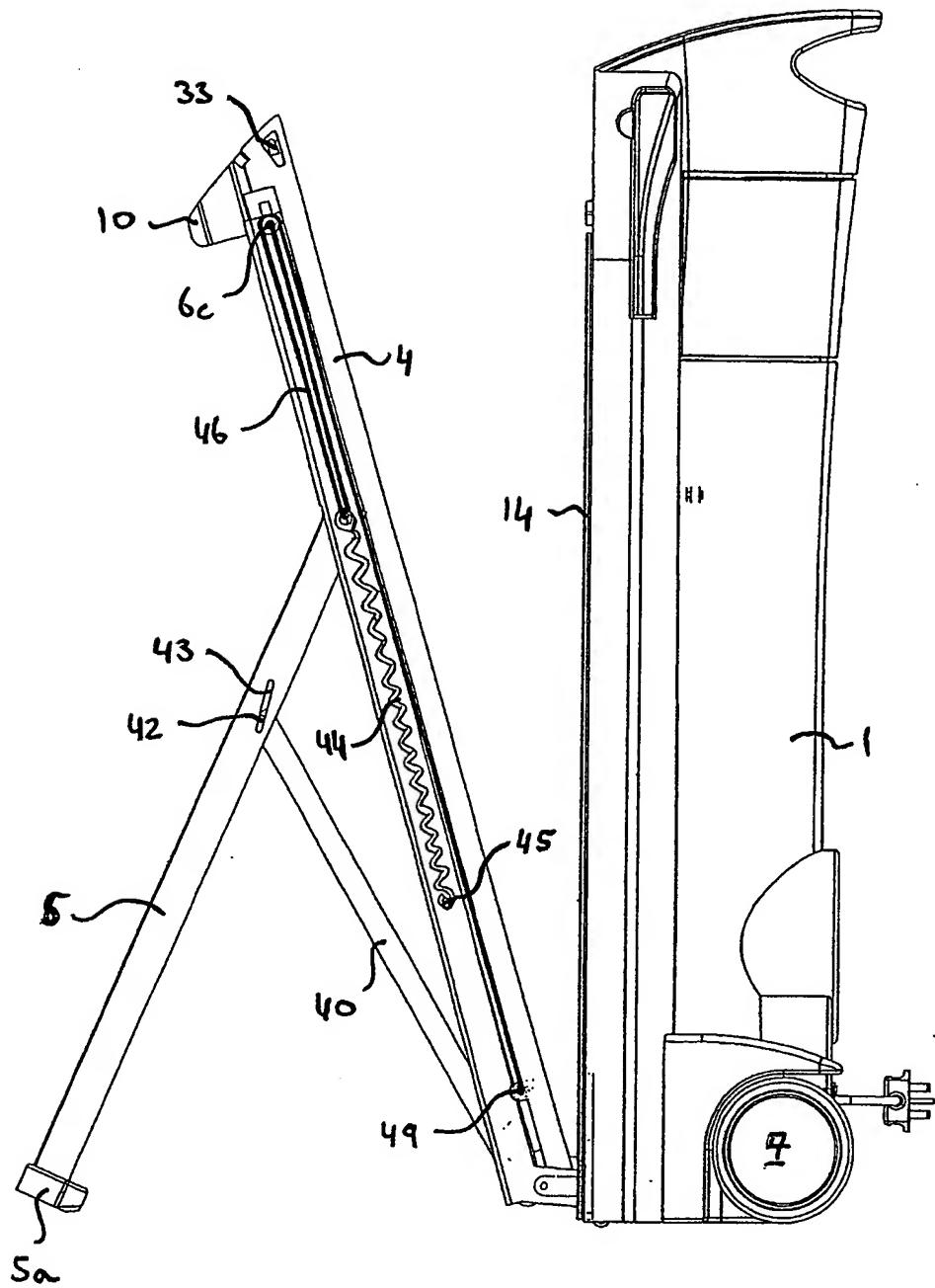


FIGURE 9A

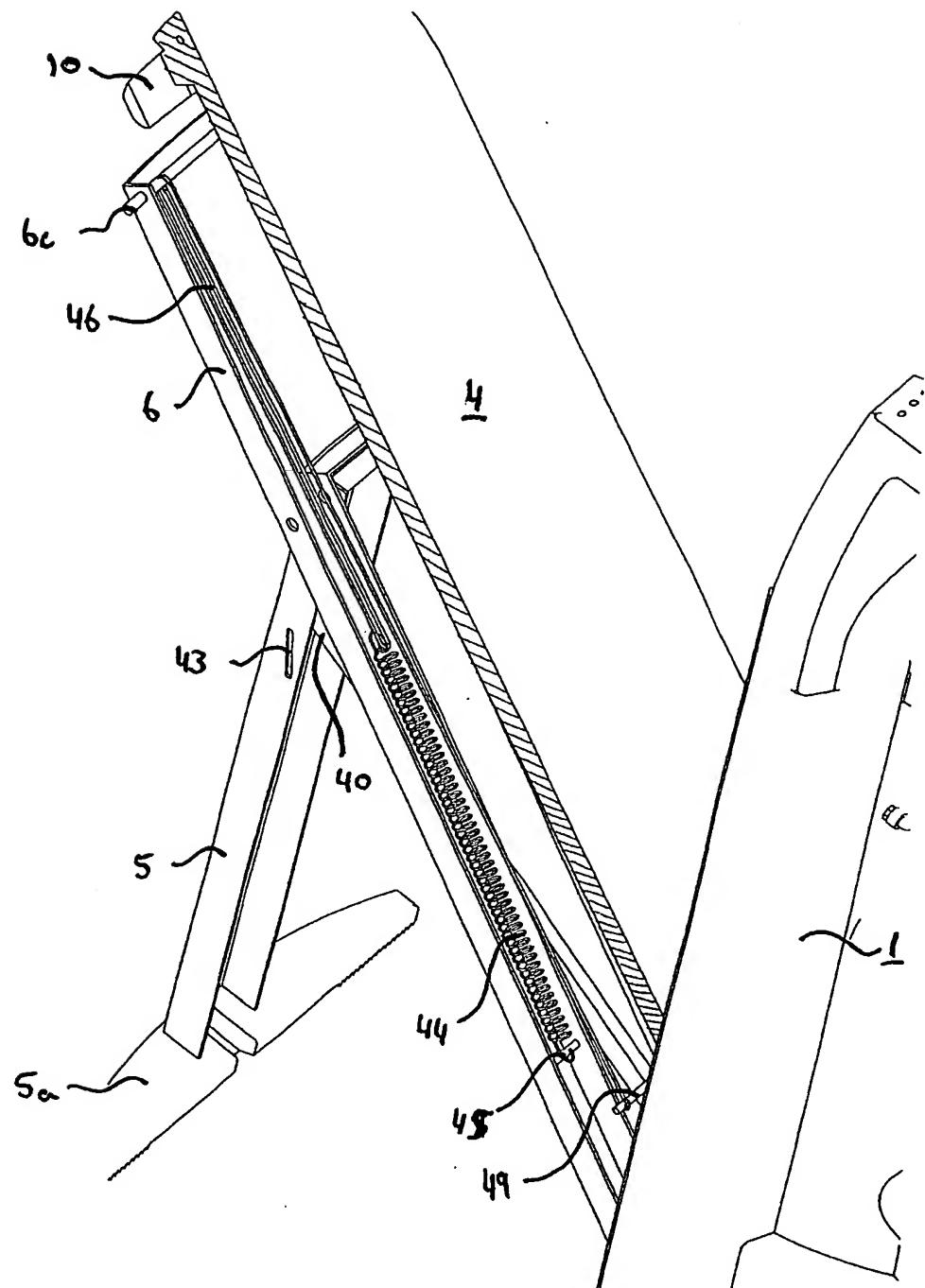


FIGURE 9B